



Never compromise on quality!



# FELT ADHESIVE

## Cold Applied Roofing Felt Adhesive



### BITUBOND BITUMEN SOLUTIONS & COMPOUNDS RANGE

#### Description:

**A solvent-borne, black bituminous adhesive. It provides a firm but flexible bond between 5°C and 50°C which hardens and softens with changes of temperature.**

#### Uses

Bond It **FELT ADHESIVE** is a cold applied adhesive for bonding bituminous roofing felts to asphalt, felt, metal, wood and concrete. It can also be used for bonding mineral chippings to bituminous surfaces. It may not be used over tar based products.

#### Preparation

All surfaces must be clean, dry and free from grease, oil and any loose material. Remove any organic growth using a fungicidal wash such as **MOULD STOP**. Dusty and porous surfaces should be primed with **BITUMEN PRIMER**. Where possible, felt to be laid should be cut to size and positioned for 24 hours to assist application. **FELT**

**ADHESIVE** can also be thinned with 10% white spirit and be used as a priming coat or gritting solution.

To avoid thickening in cold weather, store **FELT ADHESIVE** overnight in a warm room prior to use.



#### Application

Apply **FELT ADHESIVE** to the roof area with a mop, squeegee or stiff brush. Do not exceed guideline coverage rates. Allow the adhesive to become tacky to touch (typically 15 minutes to 1 hour) then place the roofing felt into position. The felt should be lapped: side laps minimum 75mm and end laps minimum 150mm, and the laps sealed with **FELT ADHESIVE**. When laying the felt it is important to ensure that no air is trapped underneath, particularly when laid over a previous layer of felt or other waterproof coating. Roll with a 15Kg roller or thoroughly brush with a stiff-broom until good overall contact is established between felt and adhesive, especially at the laps. NB. If felt is applied too soon, the drying time of the adhesive will be extended and the adhesive may ooze out. When felting upstands, adhesive should be applied to both adhesive and felt.

**Timber Roofs:** Lay the first layer of felt laid down in accordance with BS Code of Practice 144: Part 3 and bond subsequent layers with **FELT ADHESIVE**.

**Lap Adhesive:** **FELT ADHESIVE** can be used to bond laps on single

layer applications. Ensure area to form lap is completely coated with adhesive and press firmly to expel air when tacky. The lap should then be nailed with galvanised clout head nails to secure bond.

**Gritting:** **FELT ADHESIVE** can be used as a gritting solution. Be sure to overgrit and tread well in or preferably roll.

#### Drying Time

Drying will vary depending on weather conditions and time allowed for adhesive to develop a tack. 24 to 48 hours is typical. However, heavy applications will result in extended drying times.

#### Cleaning Of Tools

Clean with paraffin (kerosene) or Bond It **WHITE SPIRIT**.

#### Colour

Black in colour.

#### Storage Life

Minimum of 5 years from date of manufacture under good storage conditions in original unopened containers.

#### Storage Conditions

Store under cover away from sources of heat and ignition. Keep containers sealed when not in use.

#### Disposal of Containers

Do not leave containers on site where residue could be a hazard to children, animals or the environment. Replace lids securely and remove any containers to a central disposal point.

#### Health & Safety

Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. If in doubt contact our Technical Department for advice.

**Note: this information is for general guidance only, since site conditions and labour are beyond our control. It is recommended that users make their own tests to determine suitability.**

## Specification Summary

Type of Solvent	Petroleum Hydrocarbon
Approximate Flashpoint Test Method BS2000:Part 170:1982 [IP170/75 (81)]	40°C
Approximate Specific Gravity	0.95
Approximate Coverage	
As a roofing felt/ lap adhesive	2m <sup>2</sup> per litre
As a gritting adhesive	3-9mm chips - 1.8m <sup>2</sup> per litre 12mm chips - 1.3m <sup>2</sup> per litre
Service Temperature Limits	-20°C to + 70°C for slopes of less than 10°
Application Temperature Limits	Normally 5°C to 30°C
<b>Chemical Resistance</b>	<b>Resistant to:</b> most salt solutions, some dilute acids and alkalis, water and alcohol <b>Not resistant to:</b> oils, solvents, some detergent solutions
UN Class	1263 Paint
UFI	4Y40-POQH-M00N-EVKW



## Product Details:

Size:	1 Litre	2.5 Litres	5 Litres	25 Litres
Colour:	Black	Black	Black	Black
Code:	BDB000	BDB001	BDB002	BDB003
Barcode:	5060021367891	5060021360823	5060021360830	5060021360847



Part of the Bond It Bitubond Range

The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose.



Certificate Number: 6152  
ISO 9001; ISO 14001;  
ISO 45001



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